



Note: The SELF-LOCK threads, which are marked with SL*, must be made in accordance to the SIMRAD procedure 842-202125.

SELF-LOCK taps can be supplied by SIMRAD.

790±0.5 (*) NOTE

446 ±0.2

223 ±0.2

560±1 (*) NOTE

SURFACE TREATMENT:

1. SAND BLASTED AFTER GRINDING TO SA.2.5
2. ONE COAT OF RED FERRIC OXIDE PRIMER.

(*) NOTE: For keel installation, size of plate should be adapted to keel design.

2	1	PLATE	S355J0 (St. 52)	12x570x800						
1	1	RING	S355J0 (St. 52)	ø520x420x75						
ITEM	Q'TY	DESCRIPTION	QUALITY	DIMENSION						
REV./SIGN	B981	TW	D	KTP	E	OMJ	F	B0J		
DATE	1993.05.27	2000.02.01	2002.04.06	2018.12.21						
PRJ. METHOD	UNLESS OTHERWISE STATED, TOLERANCE: DIM.: ISO 2768-mK THREAD: 6g/6H			PARTS LIST	SIMRAD					
SCALE	1:2,5	MOUNTING RING			SHEET 1 OF 1 SH. SIZE: A2 REV.:					
DRAWN	1989.10.25	L.F.	TRANSDUCERS							
CHECKED	1989.11.09	RLN	499-074076 F							
APPROVED	1989.11.09	HB	38-7/ES38 FILE NO.:-							