



TORQUE: 20Nm
 (REPEAT SEVERAL TIMES)
 SECURE BOLTS WITH LOCITIE 270

- 7
- 6
- 5
- 4
- 2
- 1
- 3

ITEM 4: GREASE WITH SILICONE COMPOUND, SILGREASE GP.

VOLUME HYDRAULIC OIL: APPROX. 34 LITRES (INSIDE TANK)
 WEIGHT EMPTY APPROX: 390Kg

REV./SIGN.	B	fl					
DATE	2020.08.11						
PROJ. METHOD			UNLESS OTHERWISE STATED, TOLERANCE:				
SCALE	1: 2.5		DIM.: THREAD:		SHEET 1 OF 1		
DRAWN	92.04.07	E.En.	ARCTIC TANK ASSY.		499-109506 A		
CHECKED	92.04.09	T.W.					
APPROVED	92.04.22	E.L.	TRANSUCER		FILE NO.: 610-98		